

PUBLIC AUCTION

ON THE PREMISES OF
THUNDER MACHINE WORKS
2940 RAMONA AVENUE, SACRAMENTO, CALIFORNIA 95826

THURSDAY, NOVEMBER 8
AT 11:00 A.M.

HOLLOW
SPINDLE 12"



4" SPINDLE



Live On-Line Bidding Provided by **BidSpotter.com**

MACHINE SHOP

WELLS-INDEX CNC Vertical Mill, G&L L70 E-4T & LUCAS No. 42 Horizontal Boring Mills, G&L 54VBM, SCHIESS 39", & INDUSTRIAL WORKS 72" Vertical Boring Mills, LODGE & SHIPLEY 2516 Hollow Spindle 28" x 154" Lathe, LEBLOND 35" x 148" Lathe, AXELSON A24 24" x 96" Lathe, AXELSON A16 16" x 96" Lathe, GOODWAY GW-2080 20" x 84" Lathe, OKUMA LS 21"-60" Lathe, AXELSON A18 18" x 72" Lathe, BRIDGEPORT & SUPERMAX Vertical Mills, Heavy Duty Vertical & Horizontal Mills, CINCINNATI 16" Column x 60" Radial Arm Drill, MORRIS 9" Column x 36" Radial Arm Drill, Vertical Band Saws, MORRISON Keyseat Broaching Machine, ARTER A1-12 12" Rotary Surface Grinder, Grinders & Sanders, Welders & Supplies, IRD MECHANALYSIS B50F Balancing Machine, Large Quantity of Machine & Support Tooling, Inspection, GROVE RT-49 10-Ton Boom Crane, TOYOTA Forklift, Large Quantity of Raw Materials, Office



PREVIEW:

Morning of
Sale, 9:00
A.M. to
11:00 A.M.

3-HEADS



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CNC MILL

WELLS-INDEX 420-5 CNC Vertical Mill, s/n 17625, w/Heidenhain TNC155 CNC controls, travels X=31.5", Y=19.3", Z=8", NTMB-40 Taper spindle, 5 hp. motor, 22" x 40" aluminum top plate, coolant.



HORIZONTAL BORING MILLS

GIDDINGS & LEWIS L70 E-4T Horizontal Boring Mill, s/n 400-76-65, w/Newall Topaz DRO, 6.9-1,320 dial change RPM, power feeds, 50-taper spindle, 48" x 74" table, outrigger table supports, tailstock to 63" height.

LUCAS No.42 Horizontal Boring Mill, s/n 42-35-7, w/ Newall C80 DRO, 9-1,200 RPM, Power feeds, 40" x 60" table, 48" x 40" travels, 4" spindle, 60" spindle travel, tailstock.

VERTICAL BORING MILLS

GIDDINGS & LEWIS Type 54VBM Hypro 54" Vertical Boring Mill, s/n 7575, w/Newall DP7 DRO, 4.0-340.5 RPM, 52" chuck, 5-station turret head, vertical boring head to +55 degree rotation and 32" "Z" travel, side head w/26" travel, 46" max. height under rail, power feeds.

SCHIESS 39" Vertical Boring Mill, s/n NA, w/Mitutoyo DRO, 5-station turret on vertical head, side head, 9-155 RPM.

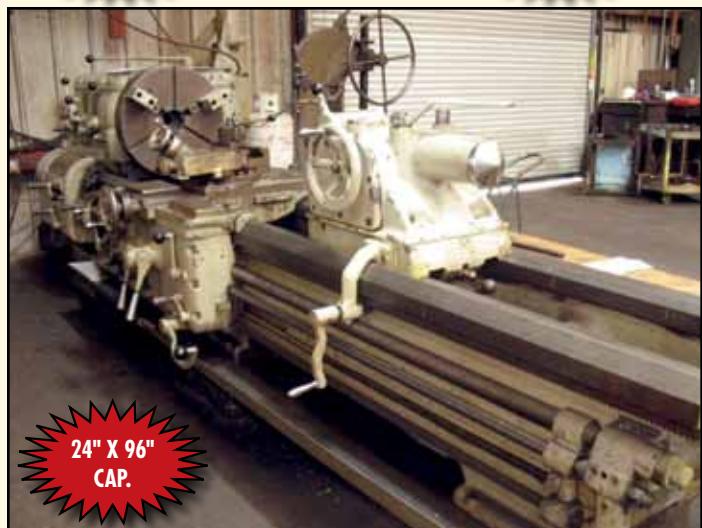
INDUSTRIAL WORKS 72" Vertical Boring Mill, s/n NA, w/Trak DRO, 25 hp. motor, 72" chuck.

LATHES

LOGGE & SHIPLEY/OLIVER VANHORN Mdl. 2516 "Power Turn" Hollow Spindle 28" x 154" Lathe, s/n 49040, w/12" bore thru spindle, (2) 24" 4-jaw chucks (on each side of spindle head), 26-1/2 max. swing over carriage, 20" max. swing over cross slide, 144" between centers, 6-338 RPM, taper attachment, inch threading, tailstock, steady rests, tool post, coolant.

LEBLOND Heavy Duty 35" x 148" Geared Head Lathe, s/n NF4486, w/12-528 RPM, taper attachment, inch threading, tailstock, steady rest, tool post, 24" 4-jaw chuck, 23" face plate.

AXELSON A24 24" x 96" Geared Head Lathe, s/n 1521, w/28-3/4" max. swing, 14' bed, 96" between centers, 6-555 RPM, taper attachment, tailstock, steady rest, 24" 3-jaw chuck, 24" 4-jaw chuck, coolant, custom mounted 500-lb. cap. jib over headstock w/1/2-ton cap. pneumatic hoist.



AXELSON A16 16" x 96" Geared Head Lathe, s/n 2188, w/19" max. swing, 54" between centers, 13-844 RPM, Taper attachment, inch threading, tailstock, steady and follow rests, tool post, 12" 3-jaw chuck, coolant.

GOODWAY GW-2080 20" x 84" Gap-Bed Lathe, s/n NA, w/25-1,500 RPM, taper attachment, inch/metric threading, tailstock, steady rest, change gears, 12" 3-jaw chuck, 16" 4-jaw chuck, coolant.

OKUMA Type LS 21" x 60" Gap-Bed Lathe, s/n 4805-4445, w/35-1,800 RPM, inch threading, tailstock, steady rest, tool post, 15" 3-jaw chuck, 15" 4-jaw chuck, 18" 4-jaw chuck, coolant.

AXELSON A18 18" x 72" Gap-Bed Lathe, s/n 2680, w/20-5/8" max. swing, 9.5-721 geared RPM, taper attachment, inch threading, tailstock, steady and follow rests, tool post, 12" 3-jaw chuck, 15" 4-jaw chuck, coolant.

HENDEY 16" x 36" Geared Head Lathe, s/n NA, w/30-1,200 RPM, taper attachment, inch threading, tailstock, coolant.

SOUTHBEND 14-1/2 x 60" Lathe, w/4-speeds, inch threading, tailstock, 8" 3-jaw chuck.

MILLS

BRIDGEPORT Series 1-2 Hp. Vertical Mill, s/n 198190, w/Mitutoyo DRO, 60-4,200 dial change RPM, chrome ways, power feed, 9" x 48" table.

SUPERMAX YCM-1-1/2-Vertical Mill, s/n 1212612, w/Mitutoyo DRO, Bridgeport shaping attachment w/170-420 strokes/min, 2 hp. motor, 60-4,200 dial change RPM, chrome ways, power feed, 9" x 42" table.

CINCINNATI No.3 Vertical Mill, s/n 4A3V1L-45, w/18-1,300 dial change RPM, 50 taper spindle, power feeds, rotary table drive unit, 24" and 20" power drive rotary tables, coolant.



KEARNEY & TRECKER/MILWAUKEE 3CK DP Plain Horizontal Mill, s/n 3-7660, w/Mitutoyo DRO, 20 hp. motor, 15-1,500 RPM, 50 taper spindle, power feeds, Lagun vertical milling head mounted on arbor support w/2 hp. motor, 60-4,200 dial RPM, 15-1/2 x 64" table.

KEARNEY & TRECKER/MILWAUKEE 7-1/2-HP-3CH Vertical Mill, s/n 15-6819, w/15-1,500 RPM, power feeds, 50-taper spindle, 13-1/2 x 64" table.





2 OF 10

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SAWS

MARVEL Mdl. 81 Series 81 Hydraulic Vertical Band Saw, s/n D-1196, w/miter capability, 60-340 dial change FPM, hydraulic clamping, 30" x 33" table, work stop, coolant, conveyors.

LETEN LCM-450 18" Vertical Band Saw, s/n NA, w/blade welder, 19-1/2" x 23-1/2" miter table.

KALAMAZOO Mdl. 9AW 9" Horizontal Band Saw, s/n 2689, w/manual clamping, coolant.

True Power 12" Abrasive Cut-Off Saw.



GRINDERS

ARTER Mdl. A1-12 12" Rotary Surface Grinder, s/n 2544, w/12" electromagnetic chuck, 14" wheel cap, coolant.

CINCINNATI Tool and Cutter Grinder, s/n 1D2T5C-151, w/compound grinding head, indexing work head, centers, 4" compound vise, 5-1/4" x 36" pivoting table.

SELLERS Type 40 Large Diameter Precision Drill Sharpener, s/n E7460.

BALDOR Pedestal Carbide Tool Grinder.

18" Heavy Duty Pedestal Grinder, w/18" x 3" wheel cap. JET 8" Pedestal Grinder.

1/2 Hp. 6" Pedestal Grinder.

20" Pedestal Disc Sander.

WILTON Mdl. 4300A 6" Pedestal Belt Sander, s/n 09091012.

SUPPORT MACHINERY

CINCINNATI Bickford 16" Column x 60" Radial Arm Drill, s/n 5E688, w/14-1,700 RPM, power feeds, power column, 17" x 24" x 30" tooling fixture, 50" x 83" base area, coolant.

MORRIS 9" Column x 36" Radial Arm Drill, s/n GH1688, w/56-1,500 RPM, power feeds, power column, 30" x 53" base area.

MORRISON Vertical Key-Slot Broaching Machine, s/n K844153, w/1-1/4" shaft holds, 1/4"-1-1/8" keyslot tools, tooling assortment from 1/4"-1-1/8", 24" x 27" table, work piece clamp.

CUSTOM 4-Post Hydraulic Press, w/4" ram, 29-1/2" x 47" between uprights.

FAMCO No. 6C Floor Model 15-Ton Compound Ratchet Type Arbor Press, w/speed wheel, adjustable height base. **ROCKFORD** 16" Shaper, w/11-1/2" x 13-1/2" table.

GATES Mdl. PC707 "Magna Crimp" Hydraulic Hose Crimping Machine, w/(6) Die sets 1/4", 3/8", 1/2, 5/8", 3/4" and 1".

EUTECTIC CASTOLIN TeroDyn System 2000 Metal Sprayer Delivery System, s/n 2784, w/gun, gages, materials, cabinet.

CRAFTSMAN Pedestal Drill Press.

CHICAGO 12-Speed Bench Model Drill Press, w/260-3,650 RPM.

5 Hp. Horizontal Air Compressor, w/2-stage pump, 60-gallon tank.

GENERAC 5000 Watt Portable Generator, w/10 hp. pull-start motor.

ULTRA VIBE Mdl. 18 Media Tumbler.

WELDERS

LINCOLN IDEALARC R3S-600 Constant Voltage DC Arc Welding Power Source, s/n AC481723.

LINDE Type SVI-500 500 Amp DC Arc Welding Power Source, s/n E1651757, w/(2) Linde IG welder wire feeders, cart.

MILLER Goldstar 400SS DC Arc Welding Power Source, s/n JD688416, w/Miller TIG-RIG TIG welding unit, s/n JH184269.

(2) **MILLER** Goldstar 400SS(S) DC Arc Welding Power Sources, s/n's JD703763, JD703726.

AIRCO AC/DC Heliwelder IV 300 Amp Welding Power Source, s/n AH104291.

LINDE VI-252 250 Amp DC Welding Power Source, s/n B73001972, w/MK WC-1 welding controller, MK Prince XL spool gun.

SHIELD Arc Type SAE300 Torpedo Style 375 Amp Arc Welder, s/n A116274.

MILLER Thunder Bolt 225V AC Shielded Arc Welding Power Source, s/n NA.

LINCOLN SP-125 PLUS 110-Volt Wire Welder, s/n 10161-U1940907293.

ESAB PCM-750i Plasma Cutting System, s/n PD-1549042.

ELECTRO ARC Mdl. 3S Metal Disintegrator, s/n 12722, w/Mdl. LBH magnetic base mounted head.

MILLER BlueStar 2E DC Arc Welding Generator, s/n HK333127, w/200 kVA, electric start.

(2) **VICTOR** Mdl. MHT-100 Motorized Hand Torches.

(2) Welding Torch Carts.

LINDE Trak Burner System, w/controller.

Welding Gages, Hoses, Cords, Wire, and Rod.

20" 4-Jaw Motorized Welding Positioner.

55" x 120" Steel Welding Table.

48" x 99" Steel Welding Table.

50" Dia. x 1-1/2" Steel Welding Table.

THURSDAY, NOVEMBER 8 AT 11:00 A.M.

PREVIEW: Morning of Sale, 9:00 A.M. to 11:00 A.M.



TOOLING

KURT 6" Angle-Lock Vise.
 (2) 6" Angle-Lock Vises.
 12", 10", 9", 8", 5", 3" Machine Vises.
BRIDGEPORT 6" Machine Vise.
 Heavy Duty Work Bench, w/Craftsman 4-1/2" bench vise.
ROCK ISLAND 5" Bench Vise.
TAFT-PIERCE 6" x 18" Electromagnetic Chuck.
WALTER 30" Dividing Rotary Table.
 16" Rotary Table.
 (3) **HARTFORD** 8" 3-Jaw Indexing Chucks.
CINCINNATI 6" 3-Jaw Compound Dividing Chuck.
 (14) **NTMB** 50 Taper Tooling.
 (24) **NTMB** 40 Taper Tooling, w/rack.
DUMORE Tool Post Grinder.
 CUSTOM ID Grinding Attachment, for lathes.
CLIMAX Portable Keyway Milling Machine.
STORM "Mileage-Master" Portable Boring Machine.
CLIMAX Mdl. 1149 Portable Hydraulic Boring Machine, w/hydraulic unit.
 Hydraulic Cross Slide Assembly.
 Motorized Material Rolls.
BRIDGEPORT 90 Degree Milling Head.
 (40) R8 Tooling and Collets.
 12" 3-Jaw Chuck; 10" 3-Jaw Chuck.; 8" 4-Jaw Chuck.
 5C Air Fixture; 5C Spin Fixture.
 Large Custom Steady Rest; Mill Centers.
 Parallels (2) 6" x 6" x 30", (2) 5-1/2" x 5-1/2" x 29-1/2", (2) 3-1/2" x 8" x 28".
 (2) 12" x 48" x 28" Angle Plates.
 9" x 21-1/2" Sine Table.
 16" x 18" x 20" Angle Plate.
 8" x 10" x 12" Angle Master.
 8" x 12" Compound Angle Plate.
 (2) 7" x 24" V-Blocks, w/chain clamps.
 V-Blocks.



10-TON CAP.
 ROUGH TERRAIN



6,500-LB. CAP.

STARRETT 18" Vernier Height Gage.
MITUTOYO 0-12" OD Mic Set.

0-12" OD Mic Set; **AEROSPACE** 0-3" OD Mic Set; Gage Block Set; SPI Digital Protractor; **STARRETT** 12" Master Level; **TUMICO** 24"-30" OD Mic.; **STARRETT** 18"-24" OD Mic.; **STARRETT** 16"-26" OD Mic.; **STARRETT** 12"-16" OD Mic.; **MITUTOYO** 11"-12" OD Mic.; **STARRETT** 6"-12" OD Mic.; **STARRETT** 2"-6" OD Mic.; **STARRETT** 4"-5" OD Mic.; **CHAUN** 0-1" OD Mic.; **STARRETT** 2"-3" Blade Mic.; **STARRETT** 1"-2" Blade Mic.; **STARRETT** 4"-32" ID Mic.; 80" Vernier Caliper; **STARRETT** 26" Vernier Caliper; **STARRETT** 24" Vernier Caliper; **STARRETT** 14" Vernier Caliper; **FOWLER** 24" Digital Caliper; **MITUTOYO** 12" Dial Caliper.

STARRETT 12" Dial Drop Indicator.
 (5) **STARRETT** Precision Squares to 27".
STARRETT Protractor.
STARRETT 48" Precision Straight Edge.
 24" x 28" x 3-3/4" Granite Surface Plate, w/stand.

MATERIAL & HANDLING

GROVE Mdl. RT-49 10-Ton Rough Terrain Boom Crane, s/n 4120, w/4-wheel drive, 4-wheel steering, 21' to 51' boom extension, 61' boom tip height, outriggers.
TOYOTA Mdl. 02-2FG30 6,500-Lb. Cap. LPG Forklift, s/n 2FG30-20321, w/3-stage short mast, side shift, solid yard tires.
 Forklift Clamp and Turner Assembly.
 1,000-Lb. Cap. Floor Mounted Jib, w/Yale 1-ton cap. electric hoist.
CM 3-Ton Cap. Electric Bridge Hoist.
 (2) **P&H** 1-Ton Cap. Electric Bridge Hoists.
 (4) **ZIMMERMAN** MFG. "Module-Air" 250-Lb. Cap. Pneumatic Hoists, w/rail assemblies.

HERCULES 1-1/2-Ton Chain Hoist.

CM Come-Along Hoist.
 Pallet Jack.

HOWE 1,500-Lb. Cap. Shipping Scale.
 Large Quantities of Metal Stock Including Round Tube, Square and Rectangular Tube, Solid Bar, Channel and Angle Bar, Stainless, Cold Roll, Aluminum, Brass, Bronze and Exotics.

I-Beam, Grating, Channel and Plate Stock.

OFFICE

(2) Phone Systems; Drafting Table; **HYPERCOM** Credit Card Reader; HP Photosmart 7280 All-In-One Printer, Copier, Fax Machine; Desks and Chairs.

INSPECTION

IRD MECHANALYSIS Mdl. B50F Balancing Machine, s/n 90080642, w/IRD Mechanalysis 245 automatic balancer controls, 5 hp. motor, 7' bed length, 72" max. diameter, drive pulley, idler pulleys, belts, approx. (30) arbors.
OKO-SEIKI Mdl. 3R Rockwell Hardness Tester, s/n 1889, w/B&C scales, stand.
MITUTOYO 24" Dial Height Gage.



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DIRECTIONS FROM SACRAMENTO: Take the 5-Fwy. to the 50-Fwy. East. Exit on Howe Ave./Power Inn Rd. and turn right. Turn right on Cuacamonga Ave., then right on Ramona Ave. Look for "Auction Today" signs.

TERMS: Cashier's checks, business checks, and cash only. Business checks must be accompanied by a bank letter.

**A 12% BUYER'S PREMIUM
WILL APPLY**
**A 15% BUYER'S PREMIUM
THROUGH BIDSPOTTER
WILL APPLY**

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REAL ESTATE FOR SALE OR LEASE

PROPERTY DESCRIPTION

- 7,200 Sq. Ft. Metal Building on 0.74 Acres
- 400 Amps/480 Volt and PG&E Gas
- (3) Swamp Coolers, 20' Ceiling Height
- Connected to City Water w/Own Septic Tank
- Concrete Pad Enables User to Extend Building
- Electrical and Air Distribution Throughout
- 15,000 Sq. Ft. Yard, (1) 3-Ton Traveling Bridge Crane
- Lease Rate: \$2,520/Month Net
- Sale Price: \$432,000



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7,200 SQ. FT. METAL BUILDING ON 0.74 ACRES

2940 Ramona Avenue, Sacramento, California 95826

